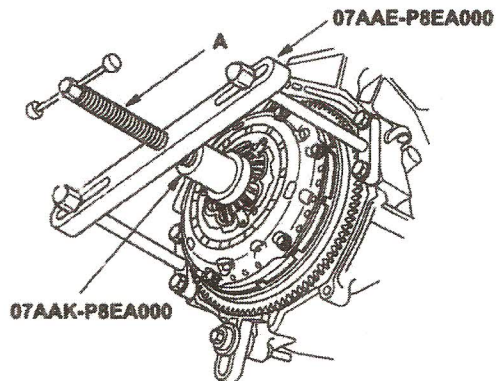


# Clutch

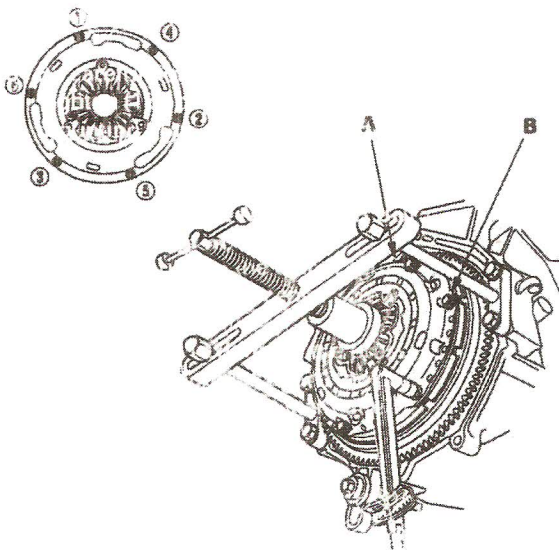
## Clutch Replacement (cont'd)

6. Install the special tools.



7. Turn the center screw (A) clockwise by hand to apply pressure on the diaphragm spring. Continue turning the center screw until it stops.
8. Be careful not to damage the pressure plate (A). Tighten (180 degrees apart) the pressure plate mounting bolts (B) in a star pattern in several steps.

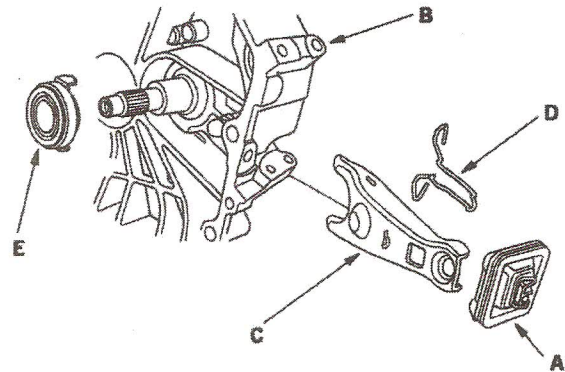
**PRESSURE PLATE MOUNTING BOLT TORQUE:**  
25 N·m (2.5 kgf·m, 18 lbf·ft)



9. Turn the center screw on the pressure plate compressor counterclockwise by hand to release the pressure. Then remove the special tools.
10. Make sure the diaphragm spring fingers are all the same height.

## Release Bearing Replacement

1. Remove the release fork boot (A) from the clutch housing (B).



2. Remove the release fork (C) from the clutch housing (B) by squeezing the release fork set spring (D). Remove the release bearing (E).
3. Check the release bearing for play by spinning it by hand. If there is excessive play, replace the release bearing with a new one.

**NOTE:** The release bearing is packed with grease. Do not wash it in solvent.

